

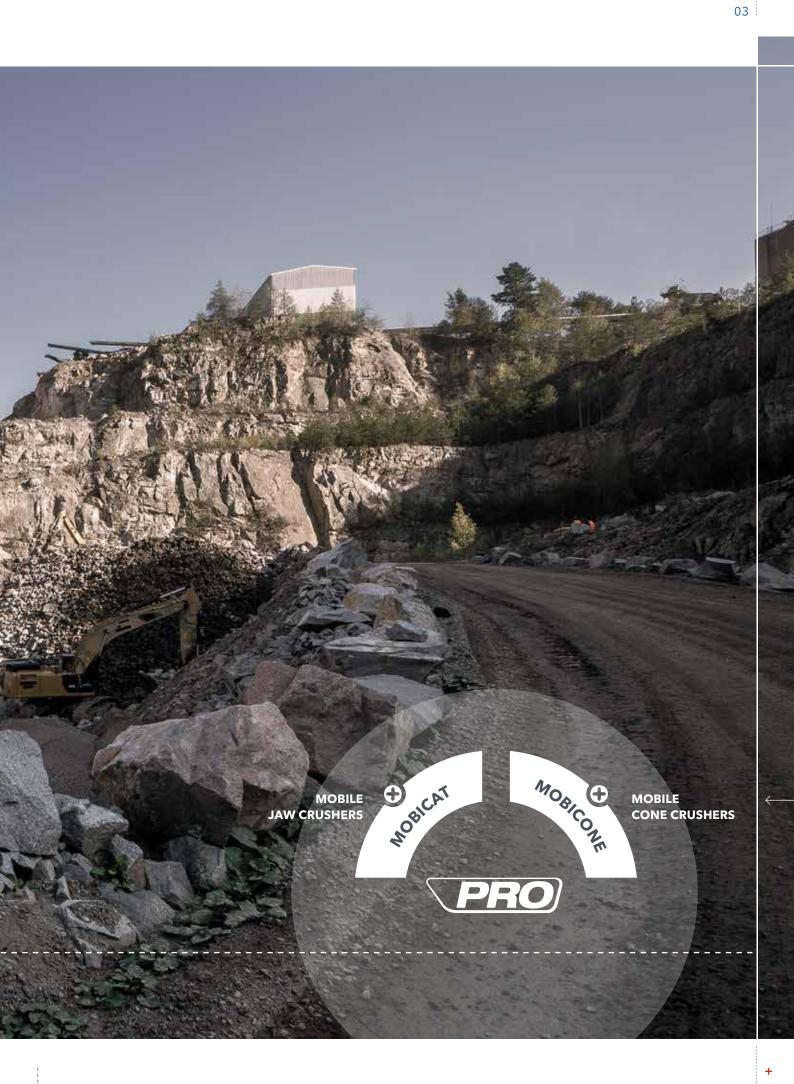


A LONG TRADITION OF EXPERTISE.

For the past 100 years, KLEEMANN GmbH has been developing and manufacturing machines and plants for the natural stone and recycling industry.

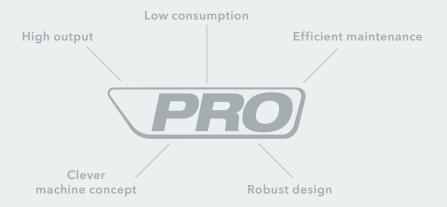
High levels of performance and innovative details, simple handling and maximum safety for the operator - this is what KLEEMANN crushing and screening plants stand for.





PRO LINE

For high performance.



Crushing large piece of rock, producing precise grain sizes and shapes, efficient use of energy: the KLEEMANN PRO LINE.

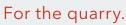
The technology and design of the MOBICAT MC 120 Zi PRO jaw crusher and the MCO 11i PRO cone crusher are uncompromisingly robust and therefore suitable for continuous operation in a quarry.

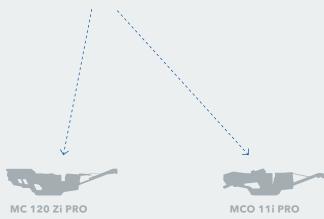
The plants are characterized by low-maintenance operation and high availability. The possibility to operate the machines in a group per line coupling and therefore automating the crushing process makes the plants perfect team players.





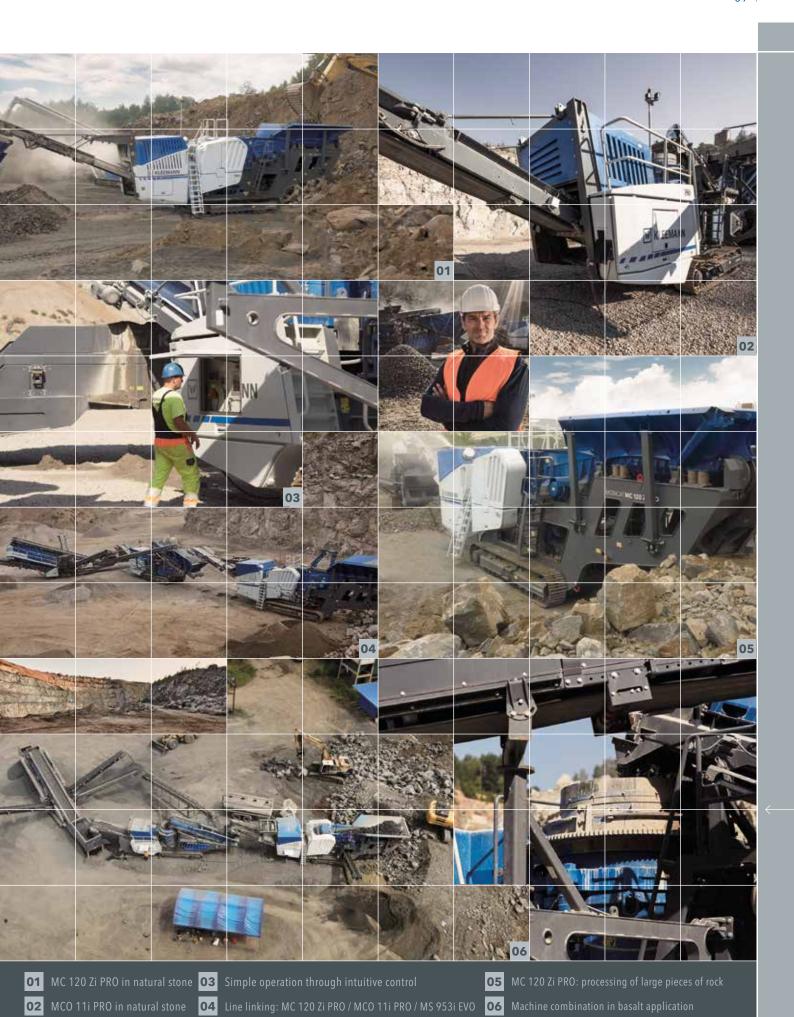
TWO POWER PACKS





The machines in the PRO LINE are designed uncompromisingly for tough applications in natural stone. They impress both in individual operation as well as in linked mode.

Applications in hard stone are typical for cone crushers such as the MCO 11i PRO. Jaw crushers such as the MC 120 Zi PRO, on the other hand, can be used as primary crushers in almost all types of stone.



EFFICIENT DRIVE CONCEPT

For more power.

Diesel-electric

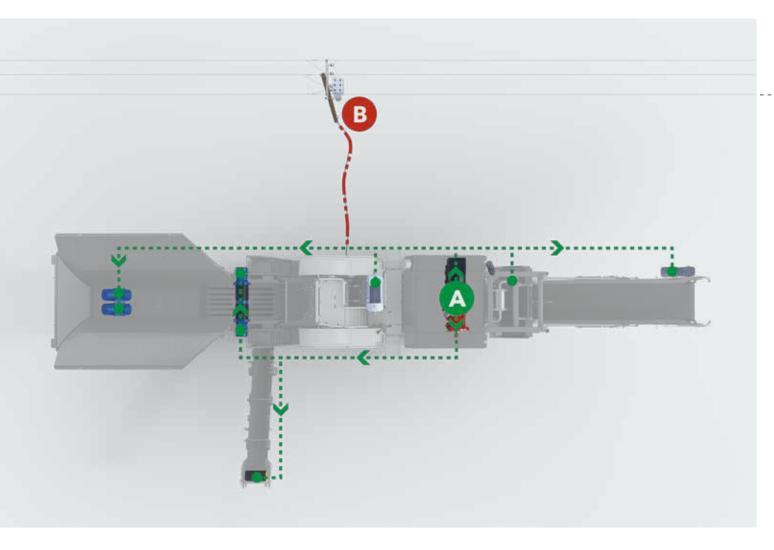
drive

Up to 1,800 rpm



Lower consumption compared to builting

compared to hydraulic drives









The crushing plants in the PRO LINE are equipped with efficient, powerful diesel-electric drives. They guarantee environmentally-friendly and low-consumption operation.

They are optimally equipped for the tough day-after-day demands in the quarry.

They can also be fitted with another electrical connection to supply power to downstream machines such as a stockpile conveyor or screening plant (only MC 120 Zi PRO).

The external power supply option is an even more economical and environmentally-friendly solution. In this manner, the plants can be operated purely electrically without the use of diesel - which lowers energy costs and exhaust emissions.

- Efficient and powerful diesel-electric drive

 A for low fuel consumption (crusher and all conveyor belts are driven electrically)
- External power supply B for even more efficient use in quarries

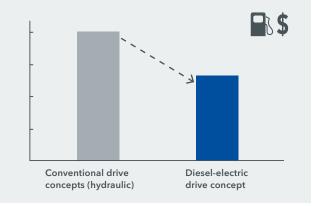
KLEEMANN PROCESS KNOWLEDGE

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Protects the environment and easy on your bottom line

With the diesel-electric drive concept, the crusher and all conveyor belts are driven electrically. This means that the oil lines typically found in hydraulic drives with hoses that are prone to leaks can be avoided. Lower oil quantities and longer change intervals reduce costs and time, while protecting the environment.

Energy costs, exhaust emissions and noise emissions are also lowered with the option of fully electric operation.



THE SPECTIVE INTUITIVE CONTROL CONCEPT

For simple operation.

The machines in the PRO LINE can be operated with the simple SPECTIVE operating concept via a touch panel. All components and functions can be controlled conveniently from the ground.

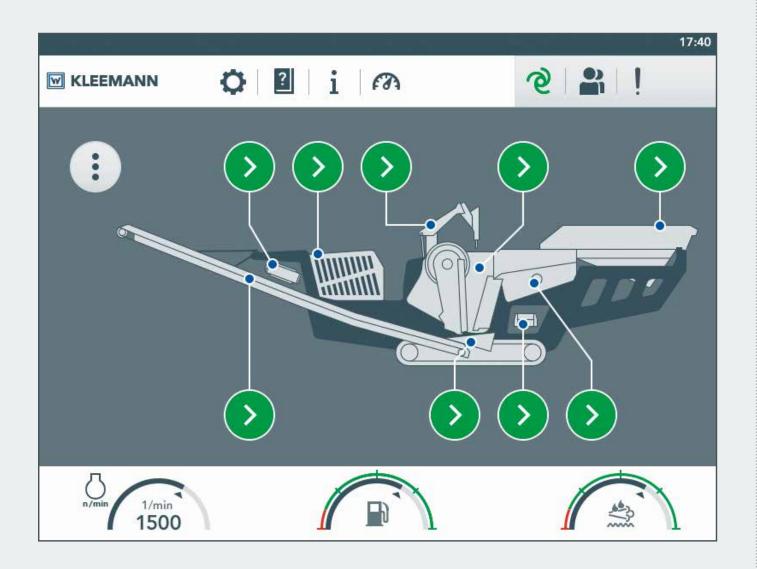
An overview of SPECTIVE

- The operator is guided step by step through the starting procedure.
- The start screen provides a graphic view of the plant with all adjustable functions at a glance.
- When the desired function is selected, clear instructions guide users through all operating steps.
- If a fault occurs, a fault diagnosis appears on the display. Downtimes are reduced thanks to the fault localization, description and tips for correction.

The 12-inch touch panel is resistant to dust and is always easy to read thanks to high light intensity and contrast. It reacts to touching with fingers, pen or glove. The touch panel is integrated in a lockable control cabinet that is protected against dust and vibrations. Radio remote control enables ergonomic operation from the excavator.









EVERYTHING AT A GLANCE WITH WITOS®

Efficient fleet and service management - with the WITOS® FleetView telematics system.

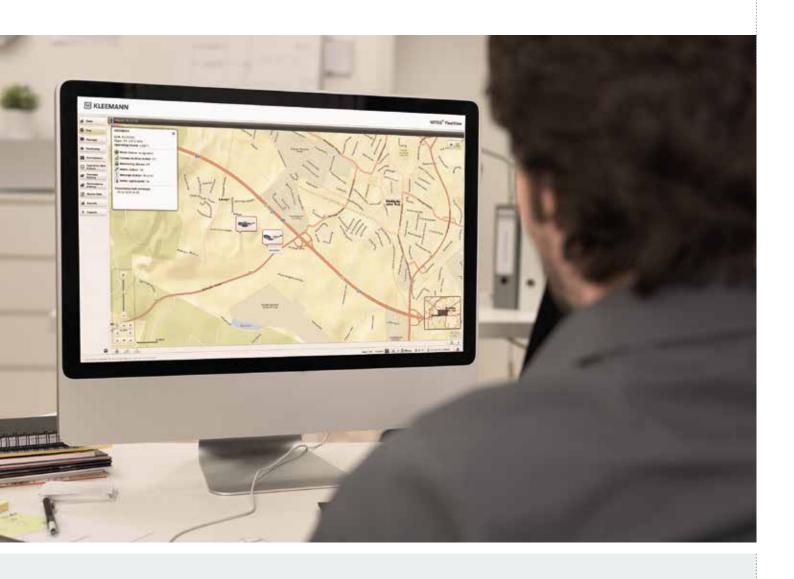
The advantage of WITOS FleetView:

- Location and time-dependent information indicating the whereabouts and operating status of the KLEEMANN plants and other WIRTGEN GROUP machines
- The operational scheduling and planning processes are simplified and unnecessary machine transport operations are avoided
- Intuitive user interface for efficient operation scheduling
- ≥ Simplification of overall maintenance process for more streamlined daily business
- Efficient and early processing of service appointments minimize downtimes
- Accelerated response in in the event of malfunctions
- Detailed and targeted analyses of the operational and utilisation behaviour of machines facilitate maintenance and service and guarantee the long-term value retention of the machines

The telematics solution from the WIRTGEN GROUP helps you keep the technology in good condition over time. After all, WITOS FleetView provides customers and users with a cross-location overview of all plants almost in real-time.

The system-supported preparation, transmission, visualization and evaluation of machine and position data make fleet and service management in day-to-day work even more efficient. Even users with a single plant benefit from WITOS FleetView. From support in maintenance and diagnostic processes to the targeted control of plants - the range of services offered is very diversified.







ACCESSIBILITY AND SAFETY

For high operating comfort. -----

Simple in operation and convenient for maintenance.

All machine components are especially easy to access to guarantee trouble-free production, simple operation and fast service.

The useful additional options of the plants also increase operating comfort - a spray system at different transfer points and LED lighting of the plant are included in the basic plant configuration. Optionally available Premium lighting provides even better illumination of all important operating positions. Simple refuelling of the machine is possible from the ground - on the MC 120 Zi PRO with the help of a refuelling pump.

The plants in the PRO LINE are also equipped with the best possible safety equipment.

All function- and safety-related cylinders are equipped with safety valves (lowering/brake holding valves). Each cylinder stays in its current position - to protect the machine operator and machine in the event of deactivation or failure.







> MC 120 Zi PRO - easiest possible access to the engine compartment



> MCO 11i PRO - convenient access to the engine compartment, refuelling possible from the ground



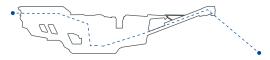
> MCO 11i PRO/MC 120 Zi PRO - improved illumination with Premium lighting



> MC 120 Zi PRO - convenient screen media change thanks to ease of access

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MOBICAT MC 120 Zi PRO



Up to 717 US t/h feed capacity

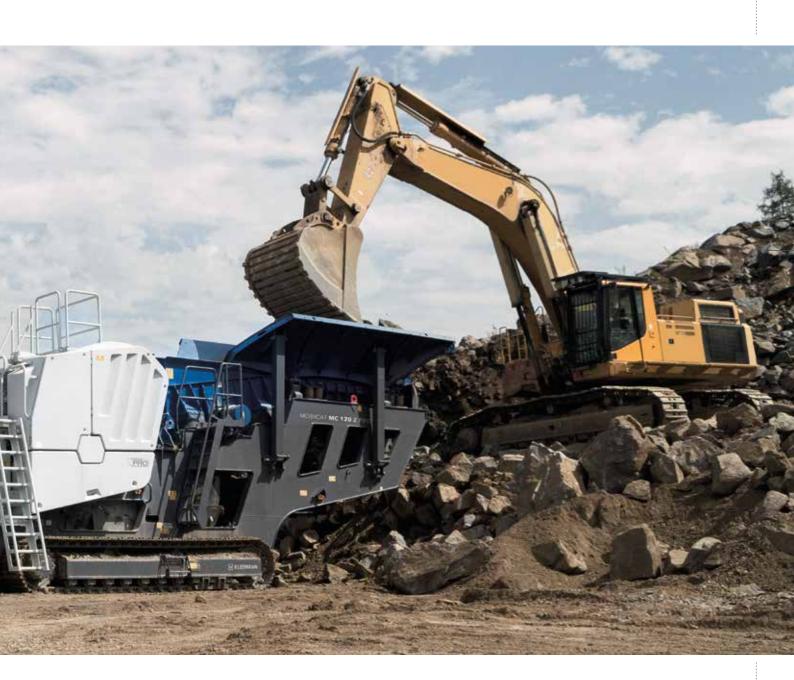
43" x 27"

48" x 32" crusher inlet





Designed for high outputs in quarry operation: the MOBICAT MC 120 Zi PRO is impressive in natural stone applications with an output of up to 717 US t/h.



HIGHLIGHTS

---- Perfectly equipped. ---

Powerful performance and robustness combined with intuitive operation and low-maintenance operation.

The MC 120 Zi PRO has a generously dimensioned feeding unit. Large volumes of material can therefore be loaded with an excavator or wheel loader without any problems.

The high performance of the jaw crushing plants is also a result of the dimensions of the crusher inlet of 48" x 39" and the extra-long design of the articulated crusher jaw. Even large stones can be loaded without any problems.

Despite its impressive size and power, the machine can still be transported in one piece. Components such as the foldable side discharge conveyor, feeding unit and rock chisel have hydraulic functions and can remain on the machine for transport.



- ► Large feeding unit designed for loading with large excavators, with hydraulic folding and self-locking
- Effective primary screening by means of an independent double-deck prescreen with an extra-large screening surface
- Continuous crusher load thanks to Continuous Feed System (CFS)
- ≥ Easy-to-operate rock chisel
- Powerful jaw crusher with optional vibrating extractor to protect the crusher discharge conveyor

- Powerful and efficient diesel-electric drive, external power supply possible
- Simple and intuitive SPECTIVE control concept
- ➤ Wide and robust crusher discharge conveyor with reliable magnet
- Best possible access to all operation-related components
- ► Can be transported quickly and easily



POWERFUL JAW CRUSHER



The heart of the machine.

With its long crusher jaw, the MC 120 Zi PRO is perfectly designed for high throughputs combined with top reliability. This is also ensured by the powerful 200 kW crusher drive. To adjust the crusher to the material and the desired grain size, the gap setting can be made conveniently by the push of a button.

Well utilized - for maximum plant performance

The plant is equipped with the continuous feed system CFS, which adapts the conveying speed to the fill level of the crusher. Plant performance is therefore automatically optimized for a high throughput. If material blockages occur nonetheless, the optional crusher unblocking system can remedy this.

The electric crusher drive is then reversed and the blockage breaks up within a short time. Furthermore, thanks to frequency converters, this system makes it possible to operate at different speeds and therefore guarantees optimum tuning of the crusher speed to the material and application.

After the material has passed through the crushing unit, it is transferred onto the crusher discharge conveyor with a deflector plate that protects the conveyor. In the case of very coarse-grained or sharp-edged material, a machine version with a vibrating extractor is available as an option.



Top crushing capacity and high throughput thanks to a powerful crushing unit.



PRESCREENING INCREASES PRODUCTIVITY



Generously dimensioned and extremely robust.









The less fine material is introduced to the crushing process, the better the productivity and final product quality.

The MC 120 Zi PRO is equipped with an independent double-deck prescreen with an extra-large screening surface of 3 y^2 . The medium grain can also be routed via the crusher bypass past the jaw crusher, which additionally reduces the wear on the crusher. Fines can be discharged via the foldable or rigid side discharge conveyor. For maximum flexibility on the construction site, this can be installed on the right or left.

A further positive side effect of prescreening is that the material flow is levelled uniformly, which also reduces the burden on the crusher, therefore reducing wear.

Recommended use

- Processing natural stone (e.g. limestone, granite, basalt)
- ▶ In mining applications
- Use in recycling (e.g. mixed rubble, concrete, reinforced concrete)
- ► Feed capacity of up to 717 US tons per hour
- For a consistent process: in combination with the MOBICONE MCO 11i cone crusher and a MOBISCREEN screening plant

Features

- ▶ Diesel-electric drive concept
- ▶ Option for external power supply
- ▶ Independent double-deck prescreen (3 yd²)
- ≥ Automatic crushing gap adjustment
- ➤ Continuous crusher loading with CFS
- ▶ Vibrating extractor (option)
- Crusher unblocking system (option)

Technical data

Feed capacity u	p to approx.	/1/ US t/h
Crusher inlet (W x D)		48" x 32"
Transport weight of basic plant - max. configuration (lbs)		159,850 -188,500 lbs
Engine power		1,800 rpm





MOBICONE MCO 11i PRO



Efficiency and top final product quality in the secondary crushing stage.

Up to 518 US t/h

feed capacity

7.8 yd³

hopper volume

44"

crusher system size (d)





The MOBICONE MCO 11i PRO is ideally tuned to efficient applications in natural stone and the performance of the MC 120 Zi PRO mobile jaw crusher.



HIGHLIGHTS

----- Perfectly equipped

Robust design, high performance and low-maintenance operation.

The MOBICONE MCO 11i PRO cone crusher is the perfect partner for linked operation with the MOBICAT MC 120 Zi PRO jaw crusher. The machine was specially designed for the secondary crushing stage to meet the high requirements of natural rock processing in the quarry and therefore to fulfill the equally high volume and quantity demands.

The machine can be transported as a single unit (except for the return conveyor) on a low loader.

The simple sliding of the feeding unit moves the machine into a compact transport position – and allows quick set-up. It also has another advantage: the material discharge pattern into the crusher can be easily adapted. Optimum loading is therefore possible.



- Sturdy feeding unit made of wear-resistant steel or with replaceable wear lining
- Continuous crusher load through the Continuous Feed System (CFS)
- Cone crusher with large stroke for maximum crushing capacity
- Convenient automatic gap setting via touch panel
- Powerful and efficient diesel-electric drive, external power supply possible

- Simple and intuitive SPECTIVE control concept
- ▶ Wide and robust crusher discharge conveyor
- Best possible access to all operation-related components and high safety standards
- Simple transport thanks to hydraulically foldable crusher discharge conveyor and sliding mechanism of the feeding unit





Cone crusher with large stroke

The MOBICONE MCO 11i PRO has a cone crusher with a large stroke for maximum crushing capacity. This is guaranteed by the powerful crusher drive with 335 hp and the robust crusher design. Thanks to the three-armed structure and the large passage area, a high throughput is guaranteed.

Since cone crushers can react sensitively to uncrushable material, the reliable "Tramp Release" overload protection system ensures an effective solution. The plant detects the overload and raises the bowl of the crusher unit automatically so that foreign bodies such as wood or metal can fall out of the crusher unit without damaging the crusher.

Additional overload protection is provided by the intelligent "Ring Bounce Detection" whereby the crusher overload system is monitored continuously and, if necessary, appropriate action is initiated. Two modes can be set in the software:

- ▶ Mode 1 PRECISE MODE for the production of grit:

 the machine stops feeding as soon as the ring bounce is

 detected; the operator receives a fault message and can
 adapt the process accordingly. In this mode, no impermissible oversize grain is produced and the machine is
 protected against crusher damage
- ▶ Mode 2 MIXTURE MODE for the production of mixtures: in this mode, the machine adapts the crushing gap automatically without intervention of the operator to avoid ring bounce. After a predefined time without ring bounce, the gap is closed again to keep the share of oversize grain as low as possible.





Loading of the crusher unit must be optimized to ensure high final product quality. Thanks to the hydraulically movable feeding unit, the best possible discharge parabola can be set. The tried-and-tested Continuous Feed System (CFS) guarantees an optimum crusher fill level. The gap setting and zero-point determination can be carried out safely and conveniently from the ground using the touch panel.



Recommended use

- Secondary and tertiary crushing
- From medium hard to hard, abrasive natural stone
- ▶ In mining applications
- ▶ Feed capacity up to 580 US tons per hour
- ► For a complete process: can be combined with the MOBICAT MC 120 Zi PRO jaw crushers and a MOBISCREEN screening plant

Features

- Generously dimensioned feeding unit with simple sliding mechanism
- ▶ Continuous crusher loading with CFS
- Reliable overload systems (tramp release and ring bounce detection)
- Automatic crushing gap adjustment
- ▶ Diesel-electric drive concept
- Option for external power supply

Technical data

Feed capacity up to approx.	580 US t/h
Crusher system size	d = 44"
Transport weight of basic plant - max. configuration	109,150 - 127,900 lbs
Maximum feed size	9.4"





WELL COMBINED

For perfect processes.



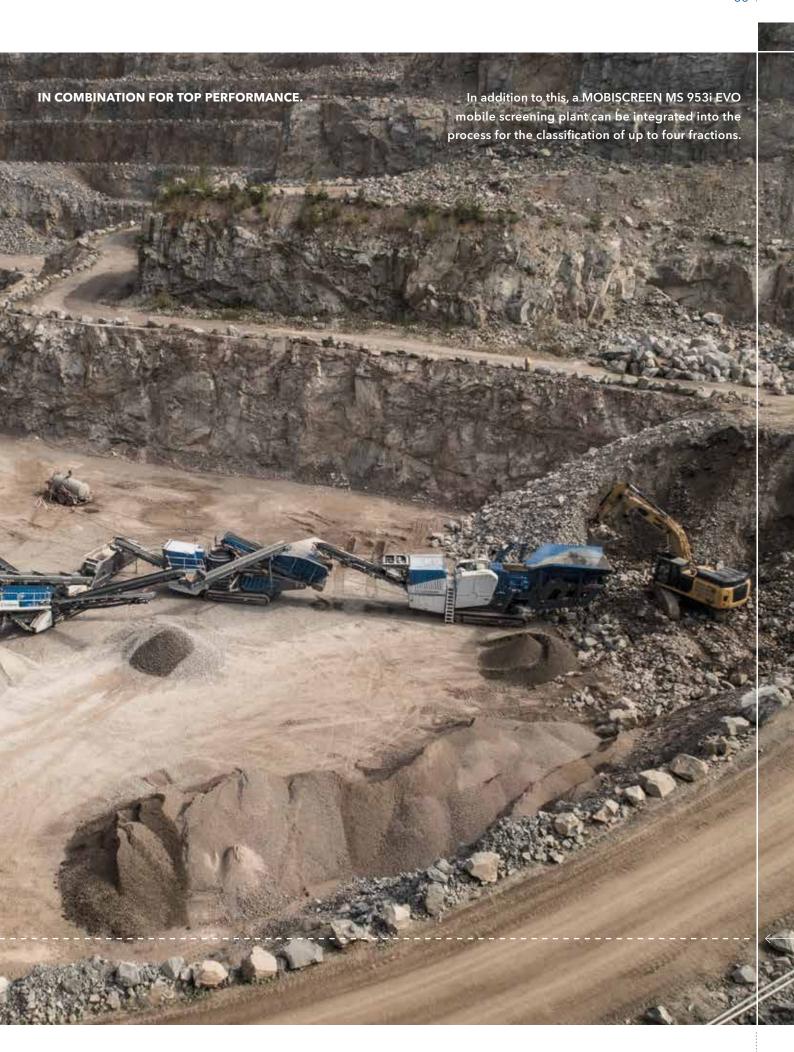
The machines in the PRO LINE are perfectly tuned to each other in terms of their output, dimensions and material flow concept.

The line coupling option allows the PRO plants to be coupled with each other. The crushing process between the crushing plants is then optimized automatically so that material is always conveyed through the machines with maximum efficiency.

A probe is installed at the crusher discharge conveyor of the upstream machine, which monitors the filling level of the feeding unit of the downstream machine. When the filling level reaches a defined height, the output of the upstream plant is temporarily reduced, therefore effectively reducing the overfilling of individual machines and ensuring that machine utilization is always ideal. The Continuous Feed System (CFS) feed control also guarantees optimum utilization of the crusher.

For safety reasons, the crushing and screening plants are connected to each other by a cable. If an emergency stop button is pressed on the plant train in the event of an emergency, all machines are safely stopped.







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OPERATING POSITION

➤ Transport weight of basic plant - max. configuration 159,850 - 188,500 lbs

CRUSHER INLET (W X D)

≥ 48" x 32"

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FEED CAPACITY

≥ 717 US t/h



WITH INDEPENDENT DOUBLE-DECK PRESCREEN



RECOMMENDED USE:

- Processing natural stone (e.g. limestone, granite, basalt)
- Use in recycling (e.g. mixed rubble, concrete, reinforced concrete)
- ▶ In mining applications

- For varying deployment locations thanks to ease of transportation
- **▶** For large batch sizes

MOBICONE MCO 11i PRO

OPERATING POSITION

■ Transport weight of basic plant max. configuration 109,150 - 127,900 lbs CRUSHER SYSTEM SIZE (W X D)

> 44"

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FEED CAPACITY

≥ 580 US t/h



FEEDING UNIT WITH SIMPLE SLIDING MECHANISM

RECOMMENDED USE:

- ≥ Secondary and tertiary crushing
- From medium hard to hard, abrasive natural stone
- ▶ In mining applications

- For varying deployment locations thanks to ease of transportation
- **▶** For large batch sizes

YOUR KLEEMANN SERVICE

From the WIRTGEN GROUP.

Reduced downtimes, minimal wear costs, maximum customer proximity.



Service network

Our local contact partners provide you with comprehensive support for all applications and questions related to our products. Thanks to our closely-knit, global WIRTGEN GROUP network, we guarantee short response times and quick solutions.



Training courses

An essential element of the successful use of our plants is knowledge of their operation. In order to communicate the necessary technical knowledge to your employees, KLEEMANN offers a wide range of training courses.



Parts and accessories

Original parts and accessories from KLEEMANN can ensure the high reliability and availability of the machines in the long term. An overview of all parts is available at www.partsandmore.net









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